

Product Quality Documentation

CERTIFICATE OF COMPLIANCE

Customer Order Number	Customer Part Number	Sales Order Number	Material,Grade and Color	
HU60DAG013015/CA		3556082-002	CYCOLAC MG37EPX NA1000	
Lot Number	Shipped From	Date Shipped	Shippers Number	
LN7482	SABIC - IP MT VERNON	07/15/16		

It is hereby certified that the product indicated above conforms to our standard internal specifications for the designated material. This certification is subject to our standard conditions of sale applying to products sold by SABIC Innovative Plastics. This document shall not be reproduced except in full without written approval.	Specification
	Specification Originator CYCOLAC
	Specification-Comments

TEST	REFERENCE	REV	REQUIREMENT	(ENGLISH)	(METRIC)
LOT DATA(CONDITIONING TIME MAY BE SHORTER THAN ASTM/ISO REQUIREMENTS):					
SURFACE APPEARANCE	VISIBLE		1-1	PASS	
MELT FLOW 230C,3.8KG LOAD	ASTM D1238	01	5.0-9.0 G/10 MIN		7.0 G/10 MIN
DATE OF LAST AUDIT: 06/22					
PRODUCT AUDIT DATA(COMPLIANT WITH ASTM/ISO CONDITIONING REQUIREMENTS):					
SPECIFIC GRAVITY	ASTM D792	00	1.020 G/CC MINIMUM		1.050 G/CC
NOTCHED IZOD IMPACT	ASTM D256	03	3.8 FT-LB/IN MINIMUM	4.7 FT-LB/IN	252.0 J/M
TENSILE YIELD	ASTM D638	03	6,000 PSI MINIMUM	6,369 PSI	43.9 MPA
FLEXURAL MODULUS	ASTM D790	03	310,000 PSI MINIMUM	360,900 PSI	2,489.0 MPA
HDT @264 PSI 1/8"	ASTM D648	01	155.0 DEG F MINIMUM	168.8 DEG F	76.0 DEG C

WOODIE PUNTNEY

Quality Manager

BRIAN LOCKHART

Manufacturing Manager

If you have any questions concerning this, please contact:

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TO ISO9001:2000

CERT # FM93268

